EXHIBIT G



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CMI-EQUIPMENT AND ENGINEERING, INC.

INSTRUCTION MANUAL

CMI-EQUIPMENT AND ENGINEERING SERIAL 9895-3-9

SAFETY PROCEDURES 11.0

- Do not turn on main power until all personnel are 11.1 clear of the machine.
- Make sure safety bars are in position when lower 11.2 strip table is up and machine is not in cycle.
- Do not attempt to make adjustments or repairs while 11.3 the machine is cycling.
- Do not cycle the machine by manual overrides of 11.4 solenoid valves, unless operation is properly supervised.
- 11.5 Check the machine readiness before starting up.
- Do not get inside machine to make any adjustments 11.6 until the manual lockout valve is locked out.